



晶采光電科技股份有限公司
AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-640480VHTZQW-T00H
APPROVED BY	
DATE	

Preliminary Specification

Formal Specification

AMPIRE CO., LTD.

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Approved by	Checked by	Organized by
Patrick	Mark	Tank

*This specification is subject to change without notice.

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2022/01/03	--	New Release	Tank

1. Features

5.7 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 5.7" TFT-LCD panel, a driver circuit and backlight unit.

- (1) Construction: 5.7" a-Si color TFT-LCD, White LED Backlight and PCB.
- (2) Resolution (pixel): 640(R.G.B) X 480
- (3) Number of the Colors : 262K colors (R , G , B 6 bit digital each)
- (4) LCD type : Transmissive Color TFT LCD (Normally Black)
- (5) Interface: 40 pin
- (6) Power Supply Voltage: 3.3V single power input. Built-in power supply circuit.
- (7) Resistive Touch Panel

2. PHYSICAL SPECIFICATIONS

Item	Specifications	Unit
Display resolution(dot)	640RGB (W) x 480(H)	Dots
Display area	115.2 (W) x 86.4 (H)	mm
Pixel pitch	0.1815 (W) x 0.1815 (H)	mm
Color configuration	R.G.B Vertical stripe	
Surface treatment	Antiglare , Hard-Coating(3H)	
Brightness	270	cd/m ²
Contrast ratio	1200 : 1	
Backlight unit	LED	

3. ABSOLUTE MAXIMUM RATINGS

3.1 Absolute max. ratings

3.1.1 Electrical Absolute max. ratings

ITEM	SYMBOL	MIN	MAX	UNIT	NOTE
Power Supply Voltage	Vcc	-0.5	5	V	
Signal Input Voltage		-0.5	Vcc + 0.5	V	Note 1

Note 1: Hsync, Vsync, DTMG, DCLK, R0~R5, G0~G5, B0~B5

3.1.2 Environmental Absolute max. ratings

Item	OPERATING		STORAGE		Remark
	MIN	MAX	MIN	MAX	
Temperature	-20	70	-30	80	Note2,3,4,5,6,7
Humidity	Note1		Note1		
Corrosive Gas	Not Acceptable		Not Acceptable		

Note1 : $T_a \leq 40^\circ\text{C}$: 85% RH max

$T_a > 40^\circ\text{C}$: Absolute humidity must be lower than the humidity of 85%RH at 40°C

Note2 : For storage condition T_a at $-30^\circ\text{C} < 240\text{h}$, at $80^\circ\text{C} < 240\text{h}$

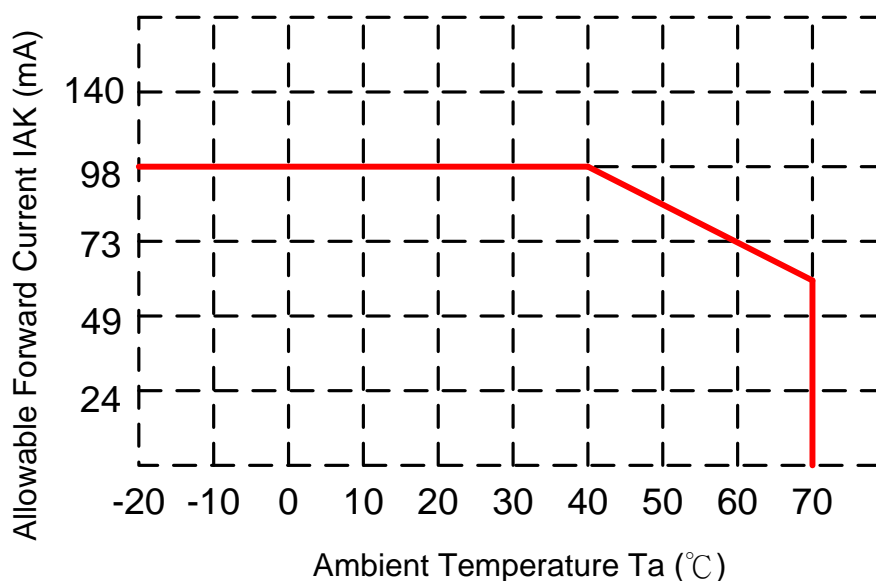
For operating condition T_a at $-20^\circ\text{C} < 240\text{h}$, at $70^\circ\text{C} < 240\text{h}$

Note3 : Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Note4 : The response time will be slower at low temperature.

Note5 : Only operation is guaranteed at operating temperature. Contrast , response time, another display quality are evaluated at $+25^\circ\text{C}$

Note6 : When LCM is operated over 40°C ambient temperature, the IAK of the LED back-light should be follow :



Note7 : This is panel surface temperature, not ambient temperature.

Note8 : When LCM be operated over than 40°C , the life time of the LED back-light will be reduced.

4. ELECTRICAL CHARACTERISTICS

4-1 DC Electrical characteristic of the LCD

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Power Voltage For LCD	V_{CC}	3.0	3.3	3.6	V	
Logic Input Voltage	V_{IH}	$V_{CC} * 0.7$	--	V_{CC}	V	Note1
	V_{IL}	0	--	$V_{CC} * 0.3$	V	
LCD Power Current	I_{CC}	--	T.B.D.	--	mA	Note2

Note1: Hsync, Vsync, DTMG, DCLK, R0~R5, G0~G5, B0~B5

Note2: $f_V = 60\text{Hz}$, $T_a = 25^\circ\text{C}$, Display pattern : All White

4-2 Electrical characteristic of LED Back-light

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED Forward Voltage	VAK	7.8	8.2	10.5	V	$I_{AK} = 98\text{mA}$, $T_a = 25^\circ\text{C}$
LED Forward Current	I _{AK}	--	98	--	mA	$T_a = 25^\circ\text{C}$
LED life time			50k	-	Hrs.	$I_{AK} = 98\text{mA}$, $T_a = 25^\circ\text{C}$

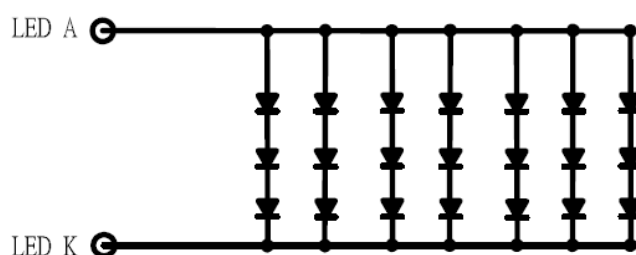
Note(1) T_a means ambient temperature of TFT-LCD module.

Note(2) If the module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note(3) The constant current source is needed for LED back-light driving.

Note(4) Operating life means brightness goes down to 50% minimum brightness. LED life time is estimated data. $T_a = 25^\circ\text{C}$

Note(5) The structure of LED B/L shows as below.



4-3 Touch Panel Electrical Specification

Parameter	Condition	Standard Value
Terminal Resistance	X Axis	160 ~ 640 Ω
	Y Axis	200 ~ 900 Ω
Insulating Resistance	DC 25 V	More than 20MΩ
Linearity	--	±1.5 %
Pen writing Durability	Note a	100,000 times(min)
Input life by finger	Note b	1,000,000 times (min)

Note A .

Writing length 35 mm.

Writing speed: 300mm/sec.

Shape of pen end : R0.8

Load : 250 g

Note B

By Silicon rubber tapping at same point

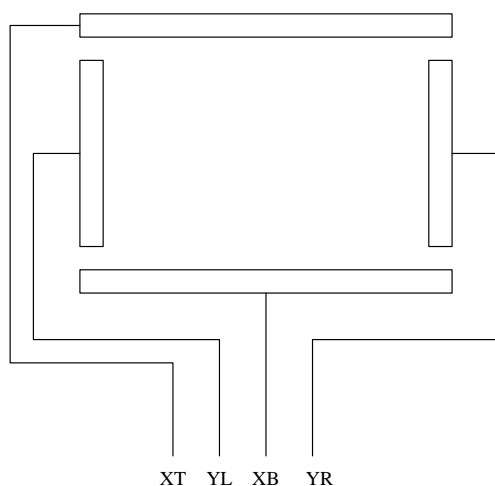
Shape of rubber end : R8

Load : 200g

Frequency : 5 Hz

Interface

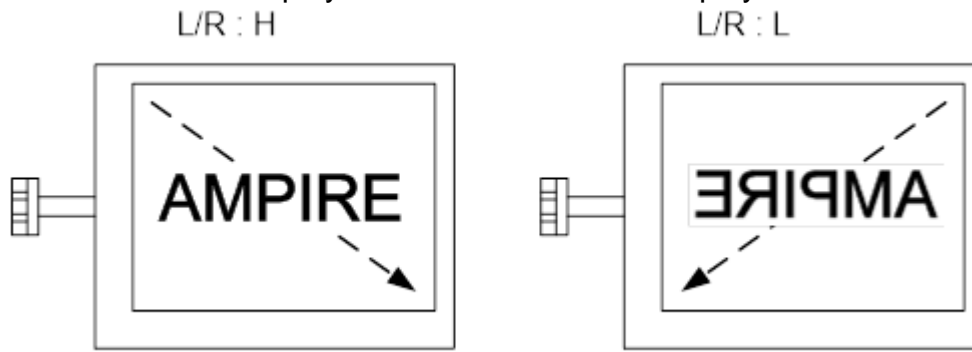
No.	Symbol	Function
1	YR	Touch Panel Right Signal
2	XB	Touch Panel Bottom Signal
3	YL	Touch Panel Left Signal
4	XT	Touch Panel Top Signal



5. INTERFACE

Pin No	Symbol	Function
1	VDD	Power Supply for Logic
2	VDD	
3	U/D	Vertical Display mode Control (Note 1) (No Connection)
4	L/R	Horizontal Display mode Control (Note 1)
5	VSYNC	Vertical Sync Pulse (Note 2)
6	DEN	Timing Signal for Data (Note 2)
7	VSS	GND
8	DCLK	Dot Clock
9	VSS	GND
10	HSYNC	Horizontal Sync Pulse (Note 2)
11	VSS	GND
12	B5	Blue Data
13	B4	
14	B3	
15	VSS	GND
16	B2	Blue Data
17	B1	
18	B0	
19	VSS	GND
20	G5	Green Data
21	G4	
22	G3	
23	VSS	GND
24	G2	Green Data
25	G1	
26	G0	
27	VSS	GND
28	R5	Red Data
29	R4	
30	R3	
31	VSS	GND
32	R2	Red Data
33	R1	
34	R0	
35	NC	No Connection
36	IRQ	GND
37	YR	Touch Panel Right Signal
38	YL	Touch Panel Left Signal
39	XT	Touch Panel Top Signal
40	XB	Touch Panel Bottom Signal

Note 1: Vertical Display mode and Horizontal Display mode control.



Note 2: It will auto detect which mode is used. If DEN signal is fixed low, SYNC mode is used. Otherwise, DE mode is used.

- (1) Use DE mode : DEN only, VSYNC and HSYNC short to GND
- (2) Use SYNC mode: VSYNC and HSYNC only, DEN short to GND.

6. INPUT SIGNAL :

6-1 Timing Specification.

6.1.1 AC Electrical Characteristics

PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max	
HS setup time	T _{HST}	10			ns
HS hold time	T _{HHD}	10			ns
VS setup time	T _{VST}	10			ns
VS hold time	T _{VHD}	10			ns
Data setup time	T _{DSU}	10			ns
Date hold time	T _{DHD}	10			ns
DEN setup time	T _{ESU}	10			ns

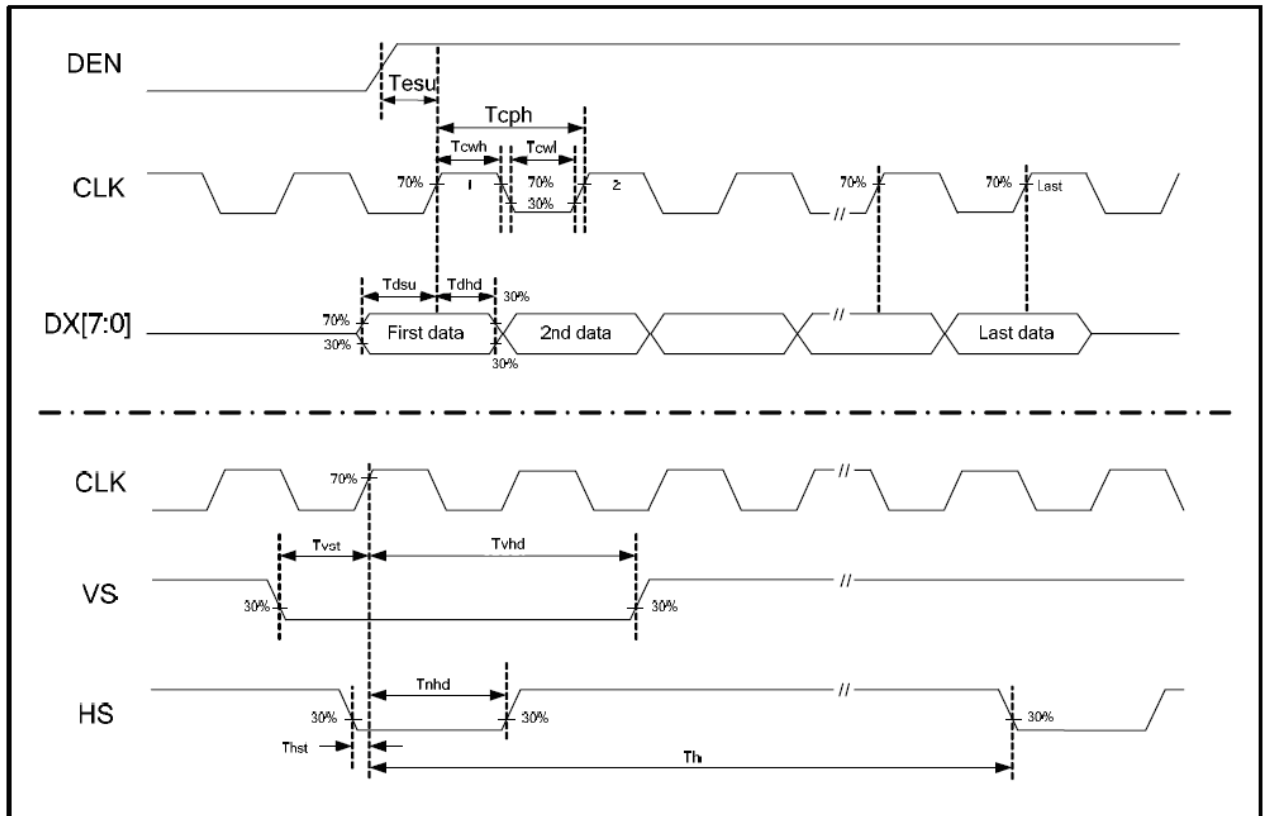
6.1.2 Digital Parallel RGB interface

VDD=3.3V, VSS=0V, Ta=25°C

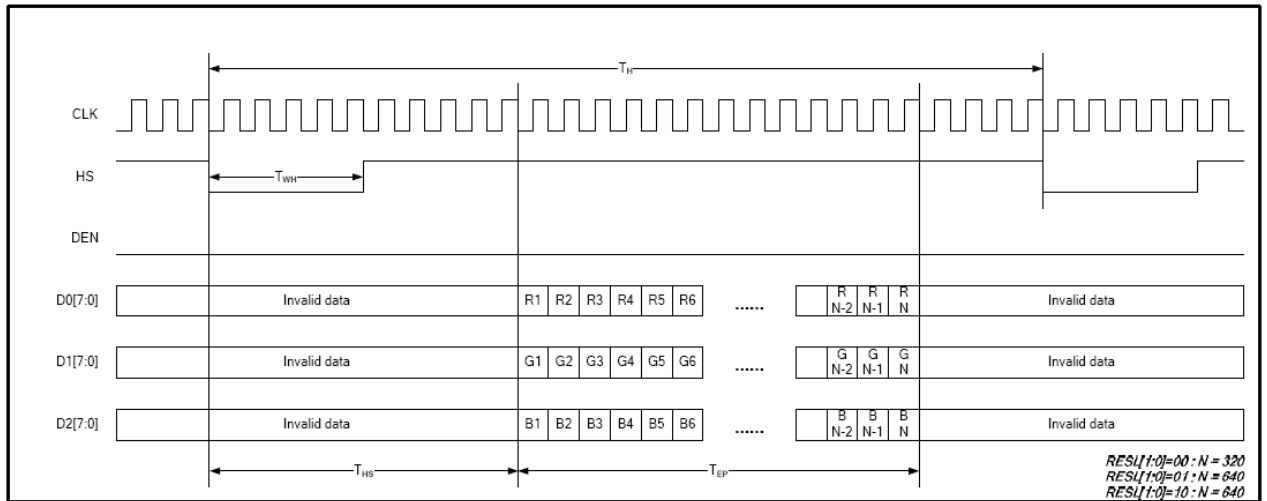
Parameter	Symbol	Min	Typ	Max	Unit	Remark
DCLK frequency	fclk	--	24	50	MHz	
Horizontal display area	thd	640			DCLK	
One Horizontal Line	th	--	760	--	DCLK	
HSD pulse width	thpw	1	48	255	DCLK	
HSD Back Porch(blanking)	thb	88			DCLK	
HSD Front Porch	thfp	1	32	255	DCLK	
DE Mode Blanking	th-thd	85	120	512	DCLK	
Vertical display area	tvd	480			TH	
VSD period time	tv	513	525	767	TH	
VSD pulse width	typw	3	3	255		
VSD Back Porch(blanking)	tvb	32			TH	
VSD Front Porch	tvfp	1	13	255	TH	
DE Mode Blanking	tv-tvd	4	45	255	TH	

6-2 Timing chart

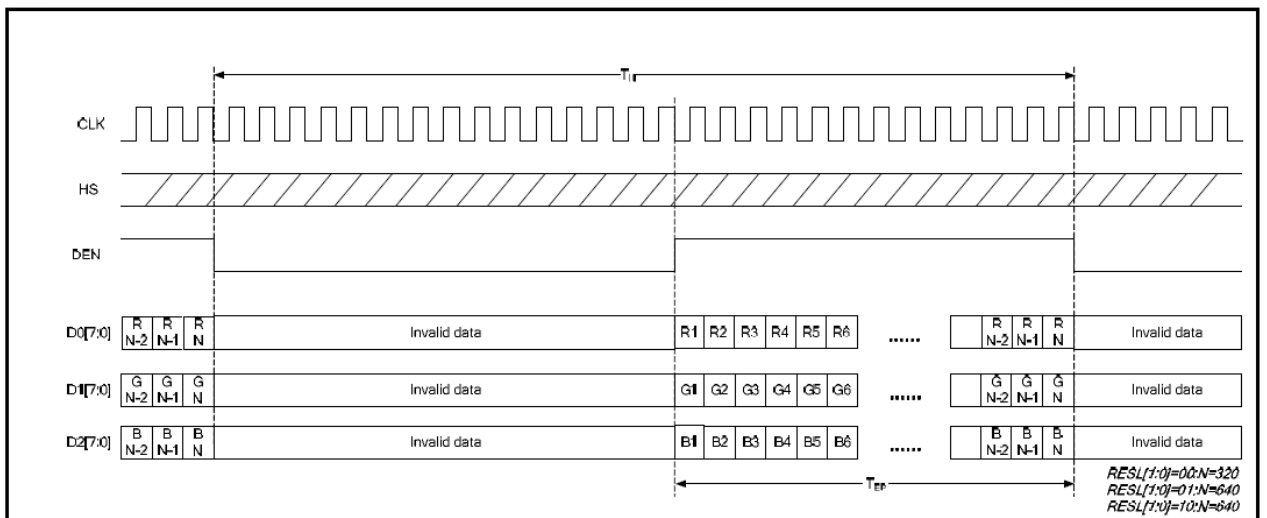
Clock and Data input waveforms



Parallel RGB SYNC Mode Horizontal Data Format



Parallel RGB DE Mode Horizontal Data Format



6-3 Color Data Assignment

COLOR		INPUT DATA																							
		R DATA								G DATA								B DATA							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
		MSB							LSB	MSB							LSB	MSB							LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

7. OPTICAL CHARACTERISTICS

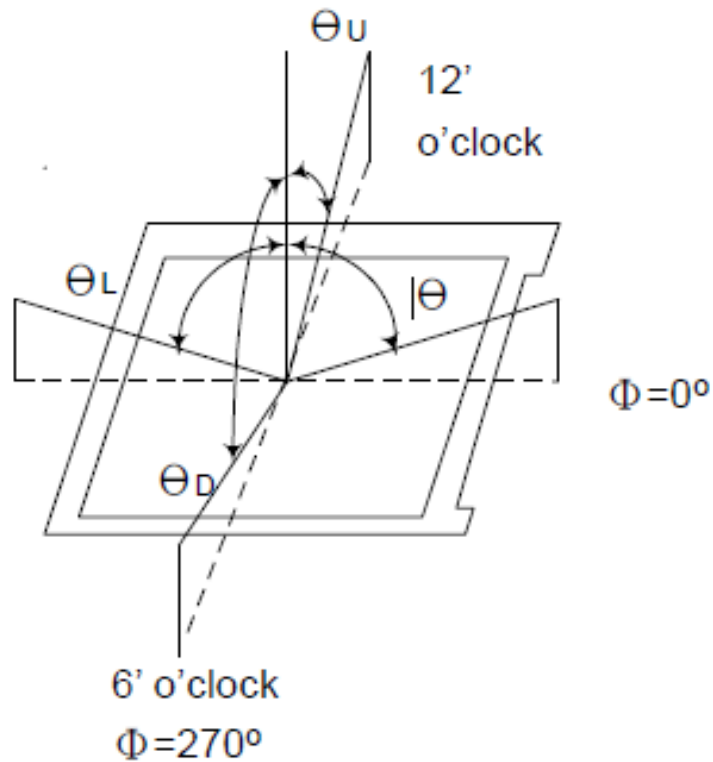
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Viewing Angle	Hor.	θU	$CR \geq 10$	75	85	--	deg.	(1),(4)
		θD		75	85	--		
	Ver.	θL		75	85	--		
		θR		75	85	--		
Contrast ratio		CR	$\Theta = \Phi = 0^\circ$	800	1200	--	--	(1),(2)
Response Time		$T_R + T_F$	$\Theta = \Phi = 0^\circ$	--	30	45	msec	(1),(3)
NTSC		(%)		55	60	--	%	
Color chromaticity	Red	R_x	$\Theta = \Phi = 0^\circ$	Typ. -0.05	0.630	Typ. +0.05	--	(1),(4),(5)
		R_y			0.312			
	Green	G_x			0.278			
		G_y			0.583			
	Blue	B_x			0.147			
		B_y			0.115			
	White	W_x			0.312			
		W_y			0.356			
Luminance (IAK=98mA)		L	$\Theta = \Phi = 0^\circ$	160	270	--	cd/m ²	(1),(6)
Luminance Uniformity		ΔL	$\Theta = \Phi = 0^\circ$	70	-	-	%	(7)

Measuring Condition

Ta=25°C. To be measured on the center area of panel after 10 minutes operation. LED Back-light IAK=98mA.

- Measuring surrounding : Dark room
- Ambient temperature : 25±2°C
- 15min. Warm-up time.

Note(1) Definition of Viewing Angle

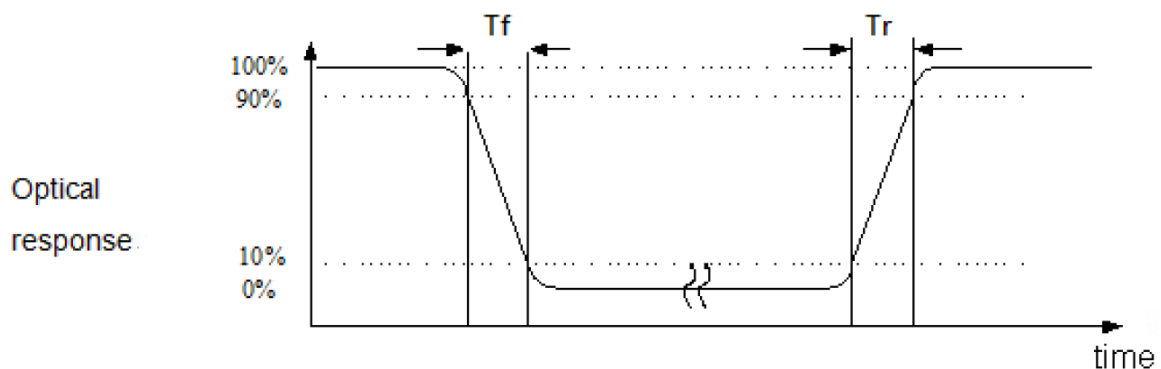


Note(2) Definition of Contrast Ratio (CR) :

Contrast ratio is calculated with the following formula.

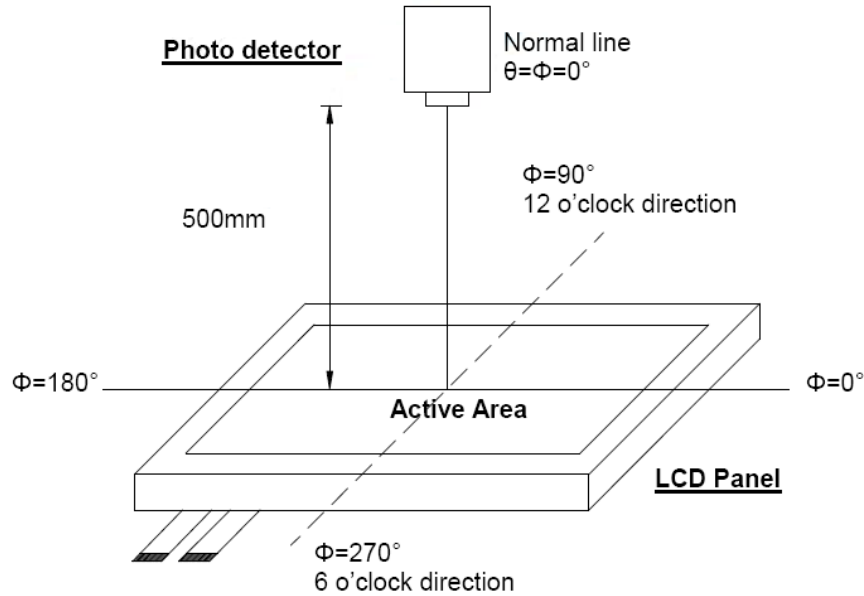
$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector Output when LCD is at "Black" state}}$$

Note(3) Definition of Response Time : Sum of TR and TF



Note(4) Definition of optical measurement setup

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)

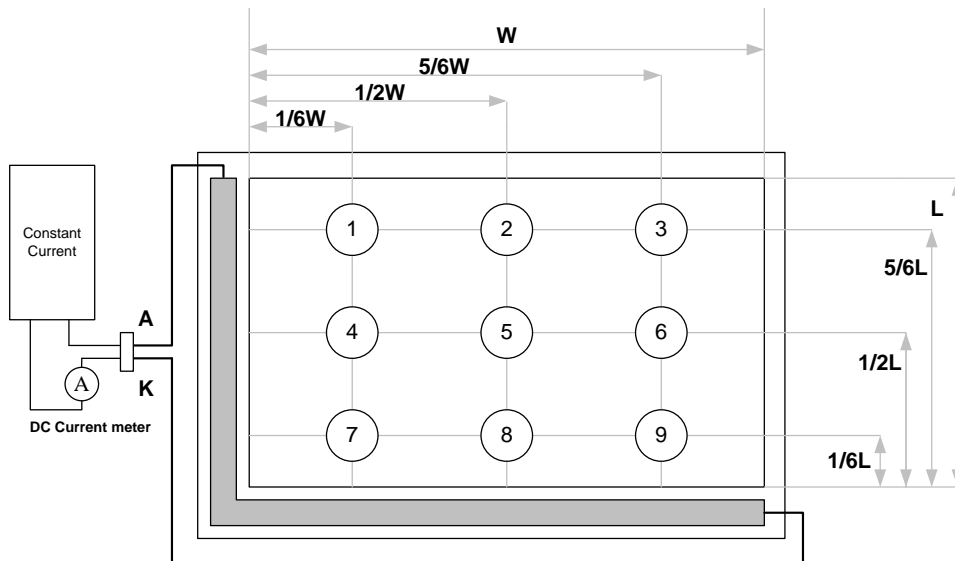


Note(5) Definition of color chromaticity (CIE1931)

Color coordinated measured at center point of LCD.

All input terminals LCD panel must be ground when measuring the center area of the panel.

Note(6) Luminance is measured at point 5 of the display.

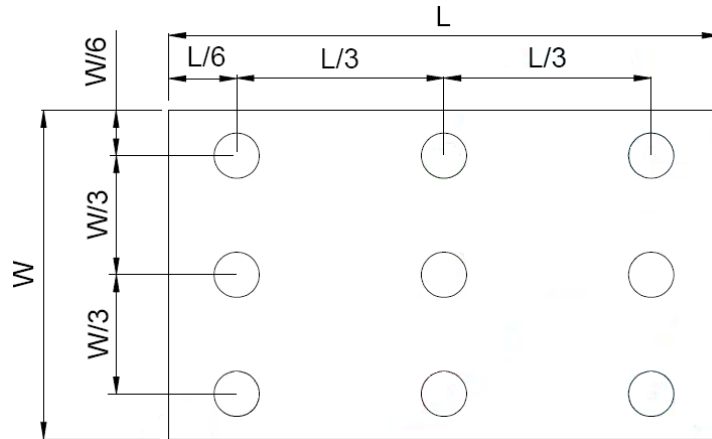


Note(7) Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure).
Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L ----- Active area length W ----- Active area width



B_{max}: The measured maximum luminance of all measurement position.

B_{min}: The measured minimum luminance of all measurement position.

8. RELIABILITY TEST CONDITIONS

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Thermal Shock Test	-20°C ~ 25°C ~ 70°C 30 m in. 5 min. 30 min. (1 cycle) Total 100 cycle	1,2
Humidity Test	60 °C, Humidity 90%, 240 hrs	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

Note 1 : Condensation of water is not permitted on the module.

Note 2 : The module should be inspected after 1 hour storage in normal conditions (15-35°C , 45-65%RH).

Note 3 : The module shouldn't be tested more than one condition, and all the test conditions are independent.

Note 4 : All the reliability tests should be done without protective film on the module.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

9 USE PRECAUTIONS

9.1 Handling precautions

- 1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
- 2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzine and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
- 3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
- 4) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

9.2 Installing precautions

- 1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. $1M\Omega$ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
- 2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
- 3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
- 4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off.

9.3 Storage precautions

- 1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
- 2) Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.
- 3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

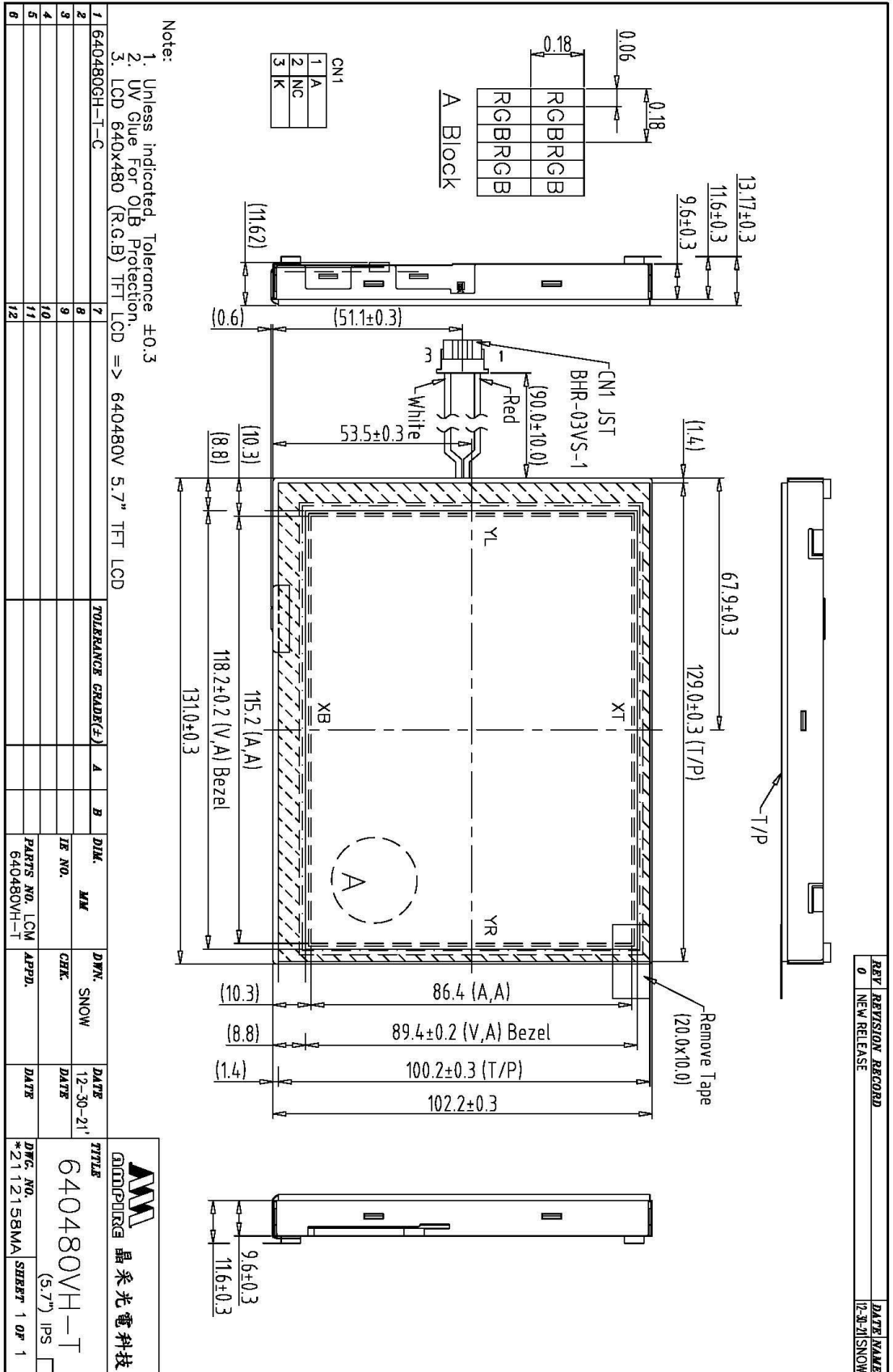
9.4 Operating precautions

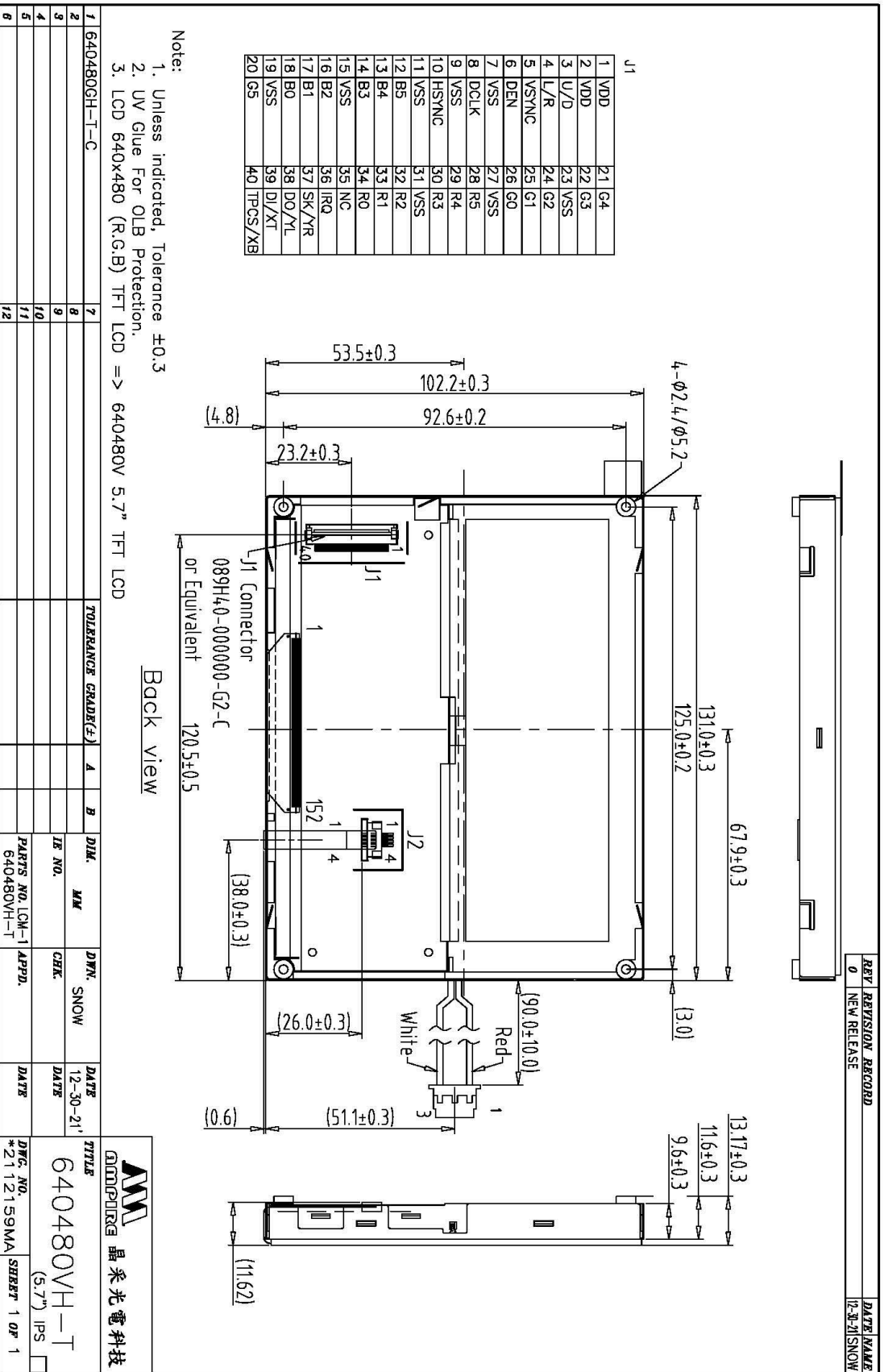
- 1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
- 2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
- 3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC drive voltage.
- 4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.
- 5) Make certain that each signal noise level is within the standard (L level: 0.2V_{dd} or less and H level: 0.8V_{dd} or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
- 6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.
- 7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
- 8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

9.5 Other

- 1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.
- 2) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.
- 3) AMIPRE will provide one year warranty for all products and three months warrantee for all repairing products.

10. OUTLINE DIMENSION





11. PACKING DRAWING

REV. REVISION RECORD

REV.	REVISION RECORD	DATE NAME
0	NEW RELEASE	08-22-03 NINNY
1	Add 氣泡袋 or 金屬袋 & EPE PROTECT SHEET	08-24-03 MILLY
2	Modify the outer box printing	11-20-07 MILLY

EPE PROTECT SHEET

Small Box
Size: LxWxH
(267.0x224.0x124.0mm)

Big Box
Size: LxWxH
(491.0x300.0x295.0mm)

AMPIRE
CMT NO.
MADE IN TAIWAN

RoHS

Note:

- 1 Tray=1x2=2Pcs.
- 2 Small Box=5xTray=10Pcs.(5 Tray)
- 3 Big Box=4xSmall Box=40Pcs.

NO.	TOLERANCE GRADE(±)	A	B	DIM.	MM	DWN.	DATE	DATE	DWG. NO.	SHEET
1										
2										
3				IR NO.		CHEK.	DATE			
4				PARTS NO. BOX		APPD.				
5										
6										
7										
8										
9										
10										
11										
12										

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TITLE: 240128B

DWG. NO.: *030832SC SHEET 1 OF 1